Steam Traps

DT-800

Thermodynamic Steam Trap

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DT-800 is a high pressure thermodynamic steam trap with integral strainer specifically designed for steam mains drainage applications. An insulating cover is fitted as standard to prevent the trap being unduly influenced by excessive heat loss when subjected to low outside temperatures, wind, rain, etc. It is designed for general drainage applications of saturated and superheated steam mains. It resists to water hammer and vibration. Instantly it responds and works with high level of performance in all pressure ranges. It ensures intermittent discharge with perfect shutoff. It can be supplied with screwed connections BSPT (BS 21) or NPT (ANSI-B1.20.1), Socket Weld end (SW) ANSI B 16.11 and Butt Weld end (BW) ANSI B16.9 - SCH. 160.

FEATURES

| Product Family | DT-800 |
|----------------------------|---------------------------|
| Sizes | 1/2", 3/4" and 1" |
| Connections | Screwed, SW, BW |
| Body Material | ASTM-A 217 Gr WC 6 |
| PMO Max. Oper. Pressure | 882 psig |
| TMO Max. Oper. Temperature | 842 °F |
| Min. Inlet Pressure | 3.56 psig |
| Maximum Backpressure | 80% of Operating Pressure |

HOW TO ORDER

Specify:

- Model
- Sizes and type of connection
- · Optional, if necessary

Example: 1 SF International Thermodynamic Steam Trap model DT-801 with ½" body and BSPT connections.

DIMENSIONS & WEIGHT (INCHES & POUNDS)

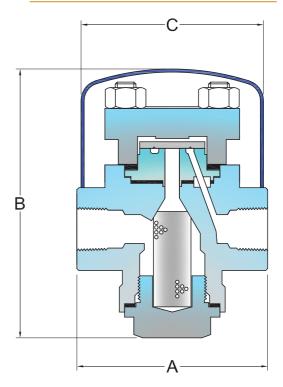
| DN | A | В | С | Weight |
|------|------|------|------|--------|
| 1/2" | 3.62 | 5.12 | 3.43 | 4.63 |
| 3/4" | 3.62 | 5.12 | 3.43 | 4.63 |
| 1" | 3.62 | 5.12 | 3.43 | 5.29 |



AVAILABLE MODELS

DT-801: Saturated Steam

DT-802: Superheated Steam



CAPACITY

| Model | Sizes | DIFFERENTIAL PRESSURE - △P (psig) x Q (lb/h) | | | | | | | | | | | | | |
|--------|-------|--|-----|-----|-----|-----|-----|-----|-----|-----|-------|-------|-------|-------|-------|
| Model | Sizes | 114 | 128 | 142 | 284 | 427 | 569 | 711 | 853 | 996 | 1,138 | 1,280 | 1,422 | 2,845 | 3,556 |
| DT-800 | ALL | 143 | 165 | 176 | 243 | 287 | 309 | 331 | 353 | 375 | 397 | 419 | 441 | 573 | 617 |

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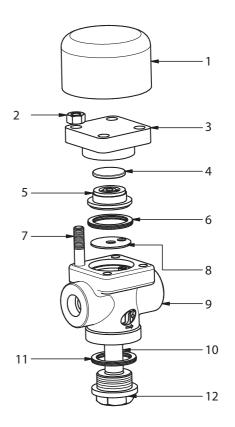
Thermodynamic Steam Trap

COMPONENTS AND MATERIALS

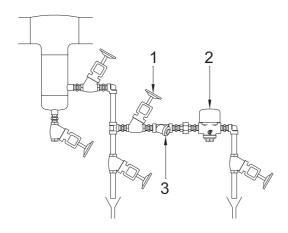
| Pos. | Description | Material |
|------|---------------------|-------------------------------|
| 1 | Insulated Cover | Aluminium |
| 2 | Cover Nut | ASTM-A 194 Gr. 2H |
| 3 | Cover | ASTM-A 217 Gr. WC 6 |
| 4 | Disc | Wr.1.2379 Gr. BD 2 Chrome S |
| 5 | Seat | Wr.1.2379 Gr. BD 2 Chrome S |
| 6 | Cover Gasket | Spirotallic 316 SS w Graphite |
| 7 | Stud | ASTM-A 194 Gr. 2H |
| 8 | Filter Cover Gasket | Spirotallic 316 SS w Graphite |
| 9 | Body | ASTM-A 217 Gr. WC 6 |
| 10 | Filter Screen | ASTMA-A.240 316L |
| 11 | Gasket | Spirotalic 316 SS w Graphite |
| 12 | Strainer Cover | ASTM-A 217 Gr. WC 6 |

HOW TO ORDER SPARE PARTS

| Model | Description | Pos. | 1/2" | 3/4" | 1" |
|-------|-------------------|--------|--------|--------|--------|
| DT004 | Disc | 4 | 2,206 | 2,206 | 2,206 |
| DT801 | Gasket/Screen Set | 10, 11 | 17,036 | 17,036 | 17,036 |
| DTOOO | Disc | 4 | 2,206 | 2,206 | 2,206 |
| DT802 | Gasket/Screen Set | 10, 11 | 17,036 | 17,036 | 17,036 |



TYPICAL INSTALLATION



| Title: | |
|--------|------------|
| 1 | Stop Valve |
| 2 | Steam Trap |
| 3 | Y Strainer |

INSTALLATION INSTRUCTIONS

This Steam Trap should be installed in a horizontal pipeline with the direction of flow as indicated by the arrow on the trap body.

PRODUCT DISPOSAL

This product is totally recyclable. No ecological hazard is anticipated with the disposal of this product.

SAFETY, INSTALLATION AND MAINTENANCE

For safety, installation and maintenance information see instructions supplied with the product (MI-0101-40).